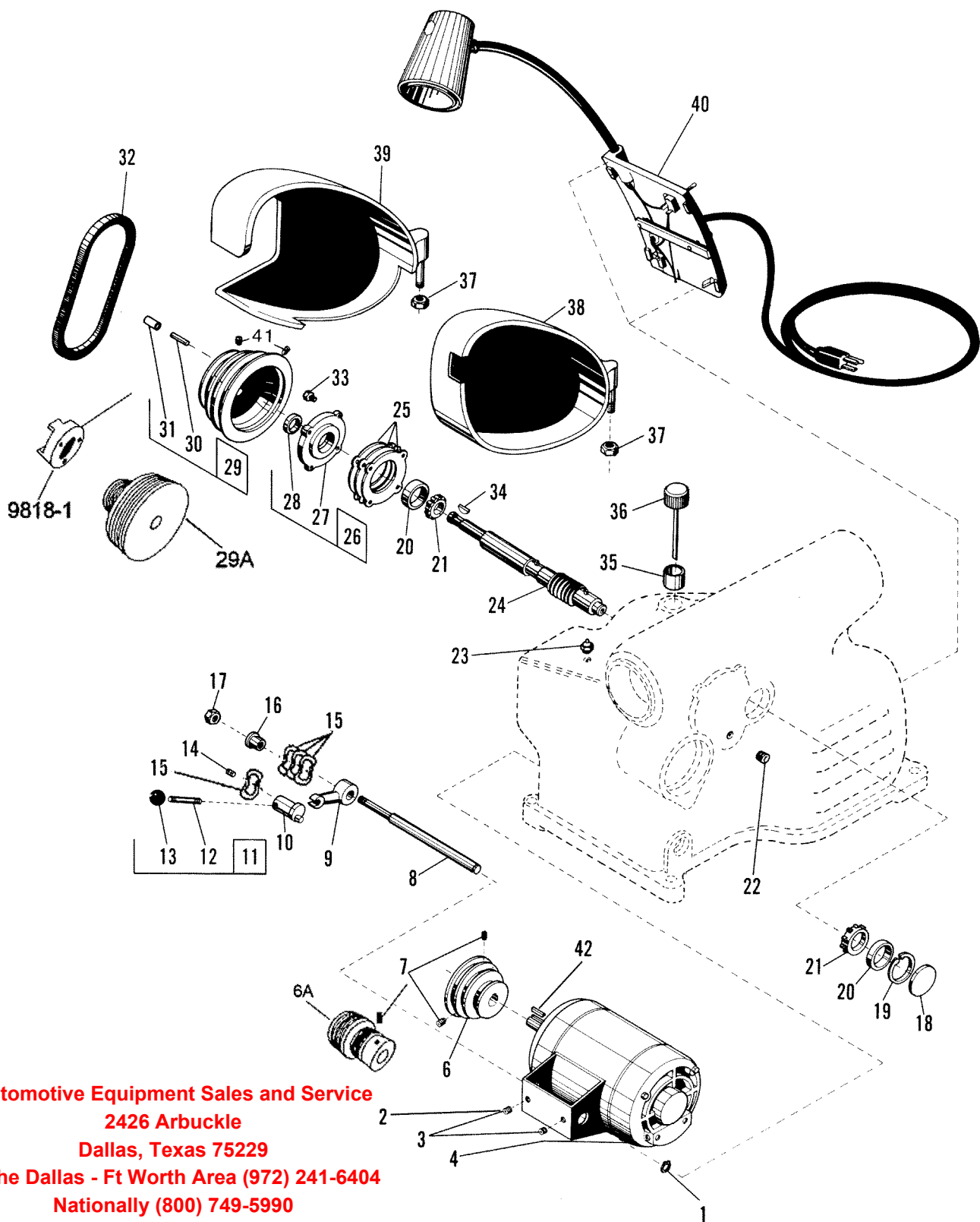


# Parts Identification

## Motor Mount and Drive Shaft



**Automotive Equipment Sales and Service**  
 2426 Arbuckle  
 Dallas, Texas 75229  
 In the Dallas - Ft Worth Area (972) 241-6404  
 Nationally (800) 749-5990  
 Fax: (972) 241-6433  
[www.autoess.com](http://www.autoess.com)

# Parts Identification

Item	Qty	Part No.	Description
1	1	906766	O-Ring
2	2	906101	Screw, Hex Hd. Cap
3	2	921557	Washer, Lock
4	1	902165	Motor/Bracket Assy.
6	1	903024	Pulley, Drive, 3000/4000**
	1	903639	Pulley, Drive, 4100/7700**
6A	1	940142	Pulley, Drive, Poly-V-Belt**
7	4	900220	Set Screw, 3000/4000/7500**
	2	900217	Set Screw, 4100/7700**
8	1	903023	Shaft, Motor Mount
9	1	903015	Lever, Belt Tension
10	1	903035	Pin, Eccentric Belt Release
11	1	907348	Lever Belt Release Assy.
12	1	903088	Handle, Belt Release
13	1	900320	Knob, Ball
14	1	903180	Screw, Socket Hd.
15	*	902364	Washer, Wave (*Qty As Required)
16	1	903223	Bushing, Motor Mount Shaft
17	1	903377	Nut, Hex
18	1	903166	Plug, Welch
19	1	903172	Ring, Retaining I.D.
20	2	903394	Cup, Bearing
21	2	903393	Bearing, Cone
22	1	903372	Plug, Allen Pipe
23	1	922006	Fitting, Grease
24	1	9847-C	Shaft, Worm W/Woodruff Keyway
	1	940140	Shaft, Worm W/Square Keyway
25	*	903169	Shim, 0.005" (*Qty As Required)
	*	903170	Shim, 0.007" (*Qty As Required)
	*	903171	Shim, 0.020" (*Qty As Required)
26	1	903186	Cap And Seal Assy.
27	1	903010	Cap, Bearing Seal
28	1	903163	Seal, Oil
29	1	907784-1	Pulley W/Pin And Tube
29A	1	940146-2	Pulley W/Pin And Tube, Poly-V-Belt
30	1	924239	Pin, Groove, 4000/4100
31	1	925588	Tube, Rubber, 4000/4100
32	1	903161	V-Belt, 3000,4000
	1	910241	V-Belt, 4100/7700
	1	940141	Poly V-Belt,
33	1	900236	Screw, Hex Hd. Cap
34	1	924446	Key, Woodruff
	1	940139	Key, Square
35	1	903215	Sleeve, Oil Filler
36	1	903148	Dipstick
37	1	911273	Nut, Self-Locking
38	1	903005	Guard, Belt, 3000/7700
39	1	907788	Guard, Belt, 4000/4100/7500
40	1	910352	Panel Assy., Electrical
41	2	900220	Screw, Set
42	1	925454	Key, Square
*	1	940175	Kit, Poly-V-Belt

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\*\* The parts listed are for models manufactured prior to late 1996. Models manufactured from late 1996 use a 2-groove pulley and poly V-belt. Check your unit to see if it uses the original 3-groove pulley and standard V-belt (the part numbers provided), or the newer 2-groove pulley and poly V-belt (part numbers listed for 7500). Order the pulley, set screw, and V-belt that matches your unit.