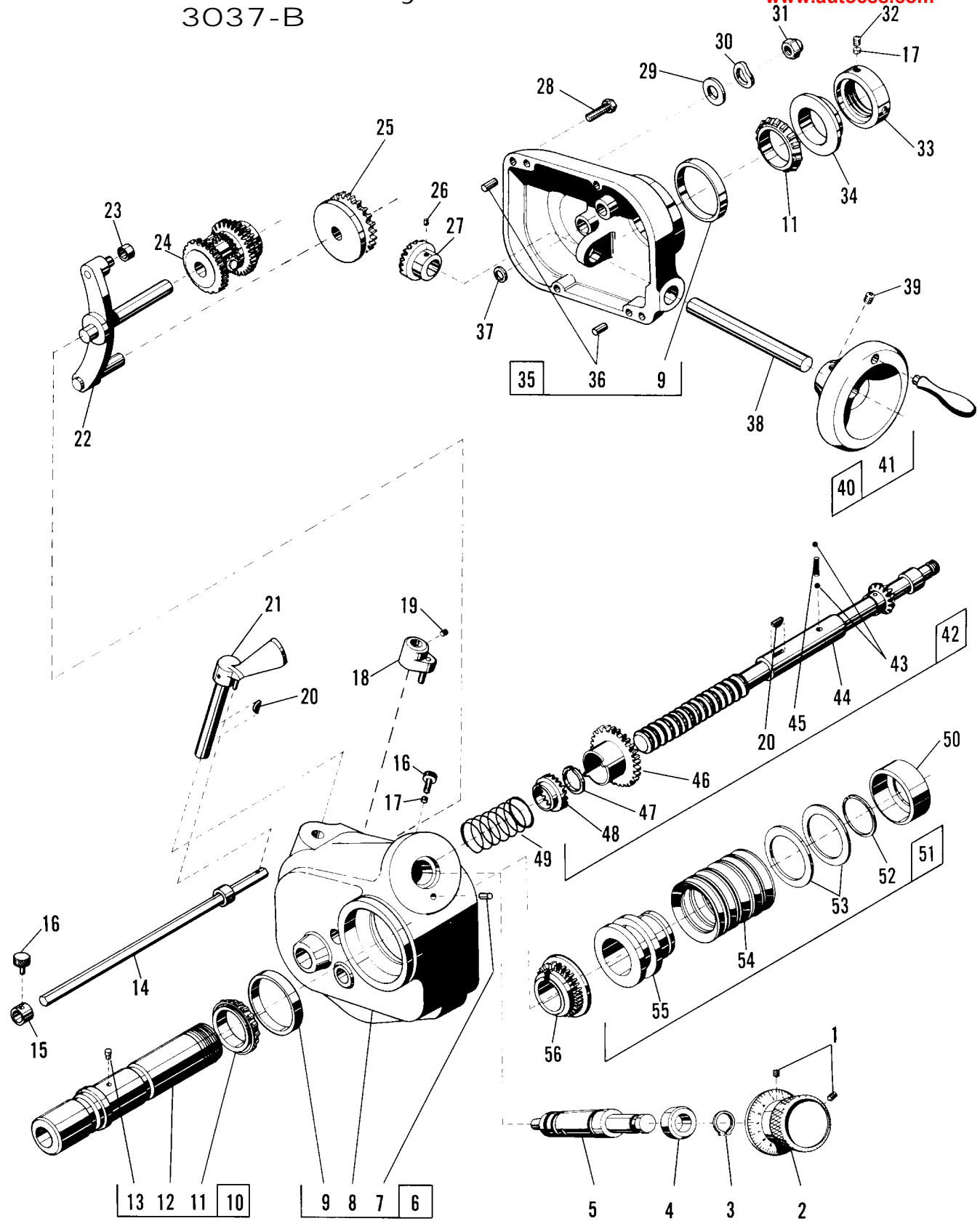


# Parts Identification

## Variable Drum Feed Gearbox Assembly 3037-B



# Parts Identification

Item	Qty	Part No.	Description	Item	Qty	Part No.	Description
1	2	911241	Screw, Allen Set	31	1	903184	Nut, Stop
2	1	903043	Feed Dial Assembly	32	1	900213	Screw, Allen Set
3	1	903097	Ring, Retaining	33	1	909443	Nut, Bearing Lock
4	1	909930	Bearing, Thrust	34	1	909444	Washer, Spherical
5	1	903066	Screw, Feed Adjusting	35	1	909498	Gear Case Cover Assembly
6	1	903715	Gear Case Assembly	36	2	903038	Pin, Dowel
7	1	903132	Pin, Groove	37	1	904641	Washer, Bone Fiber
8	1	903663	Gear Case	38	1	903054	Shaft
9	1	903392	Cup, Bearing	39	1	900220	Screw, Set
10	1	907007	Spindle Extension Assembly	*40	1	903090	Handwheel Assembly
11	1	903391	Bearing, Taper Roller	41	1	903026	Handle, Crank
12	1	903154	Spindle Extension	42	1	908235	Lead Screw and Clutch Assembly 3000/4000
13	1	903092	Pin, Groove				
14	1	903040	Shut-Off Assy, 3000/4000	1	908237	Lead Screw and Clutch Assembly 4100/7500/7700	
	1	907717	Shut-Off Assy, 4100/7500/7700				
15	1	903039	Collar, Stop	43	2	900311	Ball, Steel
16	2	903084	Screw, Knurled	*44	1	909918	Lead Screw/Miter Gear Assembly 3000/4000
17	2	903141	Plug, Brass				
*18	1	903058	Clutch Shifter Assembly	1	909919	Lead Screw/Miter Gear Assembly 4100/7500/7700	
19	1	900212	Screw, Allen Set				
20	2	904449	Key, Hy-Pro	45	1	903060	Spring, Clutch
*21	1	903042	Clutch Handle And Shaft Assy.	46	1	903047	Gear, Sliding Clutch
*22	1	907343	Feed Control Lever and Differential Assembly	47	1	906163	Ring, Retaining
23	1	903036	Roller	48	1	907264	Clutch Jaw
24	1	907338	Pinion Bushing Assy.	49	1	907263	Spring, Coil
*25	1	903081	Driven Friction Disc and Bearing Assembly	50	1	903061	Cup, Spring Loading
26	1	903098	Screw, Dog Point Set	51	1	903082	Friction Disc Assy.
27	1	903069	Gear, Miter	52	1	903093	Ring, Retaining
28	4	903094	Screw, Socket Hd. Cap	53	2	903064	Washer
29	4	903324	Washer	54	10	903062	Spring, Belleville
30	1	906155	Washer, Wave	55	1	903078	Disc, Sliding Friction
				56	1	903077	Clutch, Fixed Friction

\*Sold as assembly only.

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